

May-12-14 9:18:16 AM

Page 1

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D412-1008-011	A								
100	Document Control	0.00							
100	DOCUMENT CONTROL				DAS	6x			
DC	Memo	0.00			31				
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D412-1008-011	CHG001			9-89				
105	Pick Kit	0.00							
105						6x	DAS		
Packaging	Memo	0.00					28		
Packaging							9-89		
110	QC4- 100% Inspect kits for completeness	0.00							
110					DAS	6x			
QC	Memo	0.00			31				
Quality Control					9-89				

Work Order ID 119155

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119155

Page 2

Item ID: D412-1008-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Ski Clamp Installation

Start Date: 5/12/14

Start Qty: 6.00

6

Cust Item ID:

Required Date: 5/15/14

Req'd Qty: 6.00

6

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

0.00

120

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-1008-011

Location:

PPP rev:

6

DAS
06
9-89

JUL 02 1

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

ML5 14-07-02

ME
14-7-02

Picklist Print

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Page 1

Work Order ID: 119155

119155

Parent Item: D412-1008-011

D412-1008-011

Parent Item Name: Ski Clamp Installation

Start Date: 5/12/14

Required Date: 5/15/14

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP REV:B 14.04.21 DWG REV:A DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D4061-1		Manufactured	No				Each	5.0000	14	384			
D4061-1									**			DAS 28 9-89	JUN 12 2014
Ski Cushion													

DAS
31
9-89

Location

Loc Qty

Loc Code

ST450

5

107122

2

107396

3

119172 x 84

D5083-1		Manufactured	No				Each	0.0000	2	12			
D5083-1									**			DAS 28 9-89	DAS 06 9-89
Ski Adapter Clamp													

DAS
31
9-89

D5083-3		Manufactured	No				Each	0.0000	10	60			
D5083-3									**			DAS 28 9-89	DAS 06 9-89
Ski Adapter Clamp													

DAS
31
9-89

D5083-5		Manufactured	No				Each	0.0000	2	12			
D5083-5									**			DAS 28 9-89	DAS 06 9-89
Ski Adapter Clamp, Fwd													

DAS
31
9-89

D5084-1		Manufactured	No				Each	0.0000	24	144			
D5084-1									**			DAS 28 9-89	DAS 06 9-89
Radius Block													

DAS
31
9-89

D5084-3		Manufactured	No				Each	0.0000	4	24			
D5084-3									**			DAS 28 9-89	DAS 06 9-89
Radius Block													

DAS
31
9-89

Picklist Print

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Work Order ID: 119155

119155

Parent Item: D412-1008-011

D412-1008-011

Parent Item Name: Ski Clamp Installation

Start Date: 5/12/14

Required Date: 5/15/14

Start Qty: 6.00

Required Qty: 6.00

MS21042L5

Purchased

No

Each

1,218.000

32

192

DAS
28
9-89

JUN 06 2014

MS21042L5

Nut

Location

Loc Qty

Loc Code

GA

1

117611

1

Return2014

8

125684

8

ST315

3

m127304

3

ST509

1206

m127813

500

m128810

706

Each

0.0000

32

192

DAS
28
9-89

NAS1149D0563P

Purchased

No

NAS1149D0563P

Washer

per attached
Suzuki

DAS
31
9-89

**

192x
126319

DAS
28
9-89

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Shop Packet Print

Page 2

Linda Lacelle

From: Chris Provencal
Sent: June-06-14 12:46 PM
To: Mike Petsche
Cc: Linda Lacelle; David Duval
Subject: RE: NAS1149D0563P

DND-1008/011

The p/n should be NAS1149D0563J

-Chris

From: Mike Petsche
Sent: Friday, June 06, 2014 11:55 AM
To: Chris Provencal
Subject: FW: NAS1149D0563P
Importance: High

Chris could you please verify? More DND.....

From: Linda Lacelle
Sent: Friday, June 06, 2014 11:54 AM
To: Mike Petsche; Alan Stocker
Subject: NAS1149D0563P
Importance: High

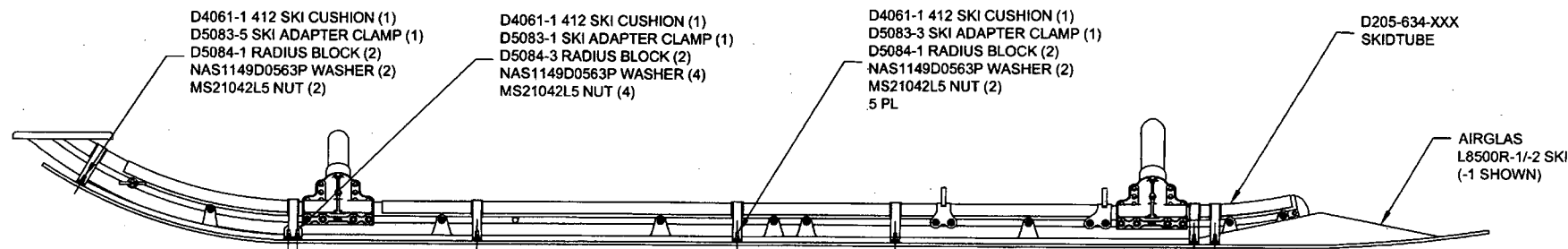
Apparently these should be NAS1149D0563J - P would be NAS1149F0563P
Pls confirm asap...
Thx
Linda

REFERENCE ONLY

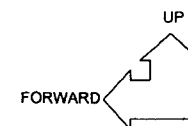
DAS
31
9-89

14-07-02

ITEM	QTY	P/N	DESCRIPTION
	X	D412-1008-011	SKI CLAMP KIT INSTALLATION
1	14	D4061-1	412 SKI CUSHION
2	2	D5083-1	SKI ADAPTER CLAMP
3	10	D5083-3	SKI ADAPTER CLAMP
4	2	D5083-5	SKI ADAPTER CLAMP, FWD
5	24	D5084-1	RADIUS BLOCK
6	4	D5084-3	RADIUS BLOCK
7	32	MS21042L5	NUT
8	32	NAS1149D0563P	WASHER



D412-1008-011 SKI CLAMP KIT INSTALLATION
VIEW LOOKING INBOARD ON LH SKIDTUBE
RH SKIDTUBE INSTALLATION SIMILAR



RELEASED
2014-04-15

NOTES:

- 1) TORQUE NUTS TO 100-140 in-lbs (11.3-15.8 N-M)
- 2) THE D412-1008-011 SKI CLAMP KIT HAS A NEGLIGIBLE EFFECT ON WEIGHT AND BALANCE WHEN THE AIRGLAS L8500R-1/2 SKIS ARE INSTALLED ON DART SKIDTUBES.

CANADA DEPARTMENT OF TRANSPORT AIRCRAFT CERTIFICATION BRANCH DAO # 01-O-01	
APPROVED <i>[Signature]</i>	
BY: D. SHEPHERD (DE # 02)	
DATE:	14.04.08
CERT. NO.:	SH98-88
ISSUE NO.:	3

A		NEW ISSUE		AJS		14.04.08	
REV.		DESCRIPTION		BY		DATE	
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA				REV. A	
DRAWN	AJS					SHEET 1 OF 1	
CHECKED	<i>[Signature]</i>	DRAWING NO.					
MFG. APPR.	N/A	D412-1008					
APPROVED	<i>[Signature]</i>	TITLE				SCALE	
DE APPR.	<i>[Signature]</i>	SKI CLAMP KIT INSTALLATION				NTS	
DATE		14.04.08					

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